

Easy Assembly Instructions For Kuranda Standard Poly-Resin Beds

Tools Needed – Phillips Head Screwdriver, 7/16 Wrench or Pliers or Adjustable Wrench. Flat surface to work on (table preferred)

Parts List-

- 1 Fabric Mat
- 4 lengths of PVC or Alum slotted pipe (2 long & 2 short)
- 4 PVC or Alum legs
- 4 top corners – 4 bottom corners
- 4 leg caps, 8 machine screws & 8 locknuts
- 4 pieces white plastic cording (shipped inside bed frame for Ballistic fabrics)

NOTE: 40 oz Vinyl fabrics have the cording already encased in outer edge of fabric

XX Large (50 x 35) & X Large (44 x 27) size beds utilize metal reinforcing pipes which are inside the long side pipe.



3. Working from underneath, position one top corner fitting and insert bolt through fitting and pipe. Place a bottom fitting in position, secure with a lock nut and hand tighten. Insert and secure second bolt. Repeat process at other three corners.

XX Large (50 x 35) & X Large (44 x 27) beds have reinforcing pipes that may shift inside frame during shipping and block a bolt hole. Tap frame on floor or use a hammer & screwdriver to centre the pipe between holes.



1. Lay fabric flat with underside facing up and insert cording into sleeves. See note above for new heat welded fabrics.



2. Insert fabric sleeves into the channel on each length of pipe.



4. Place rubber caps on legs and insert legs into corners. Turn bed over and tighten each bolt and nut on each corner.

NOTE: TIGHTEN PROPERLY – correct tightening will leave end of bolt flush with the nuts' white nylon locking material.

INSUFFICIENT OR OVER TIGHTENING OF THE CORNERS MAY RESULT IN CRACKING.

KURANDA DOG BED GUARANTEES

HOW ARE THE DOG BEDS CHEWPROOF?

Any place the fabric is in a position to be chewed, it is protected by a poly-resin sleeve. There are no corner gaps to bite. Once in a while a dog will bite through a leg or side piece but it is quite rare. This image shows how the fabric fits into the frame of the bed so your dog cannot reach the fabric. Caution: Fabrics are vulnerable to tearing by persistently scratching or digging dogs.

KURANDA DOG BEDS ARE GUARANTEED CHEWPROOF FOR ONE FULL YEAR!

Kuranda guarantees the structural integrity of the frames and fabrics of their dog beds against chewing by a dog for a period of one year from date of purchase. Accordingly, Kuranda will replace frame parts and fabric damaged by dogs chewing the bed only to the point of not being useable at no charge during this period. This warranty excludes damage caused by dogs scratching the fabric. This warranty includes chewing of corner fittings and legs. Fabrics covered under this guarantee by chewing only are 40 oz solid vinyl and Ballistic nylon. Multiple fabric replacements for the same bed will be handled on a case by case basis.

Product Advisory (on PVC corners only)

Please be aware that we have found that over tightening the screws on the corners of the beds (even by just one or two full threads) can cause enough added stress that the corner pieces may fail. To maximize the life of the corner fittings, the screw should be flush with or slightly inside the nylon locking material in the nut.

Please call us if you have any questions in Australia on 1800-251-766



Figure 1.
Correctly tightened.
Screw is flush with nylon
locking material



Figure 2.
Incorrect - too tight.
Screw extends beyond
edge of nut.