

# Assembly Instructions For All-Aluminium Kuranda Bed

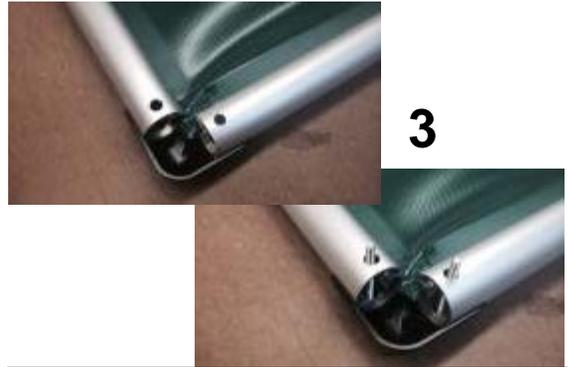
## TOOL NEEDED :

#2 Phillips Head Screwdriver  
7/16 Wrench or Pliers or Adjustable Wrench  
Flat surface on which to work (table preferred)

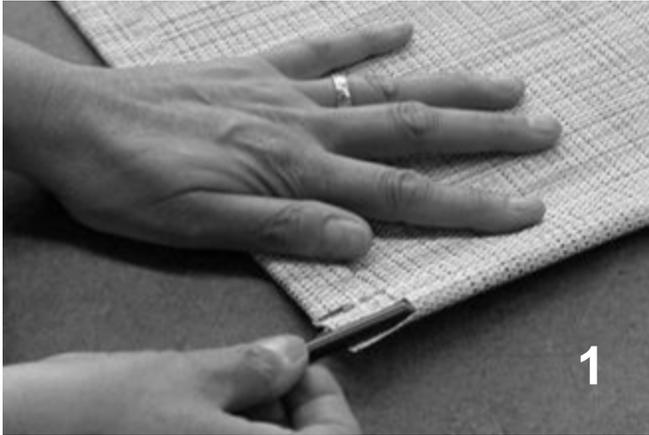
## PARTS LIST:

1 Fabric Mat (40oz Vinyl or Ballistic Nylon)  
4 lengths of Alum slotted pipe (2 long & 2 short)  
4 Alum legs, 4 Leg caps  
4 top corner brackets & 4 bottom corner brackets  
8 machine screws & 8 lock washers and 8 hex nuts, 4 set screws for aluminium bottom corner  
4 pieces plastic cording for the sleeves of the Ballistic Nylon fabric

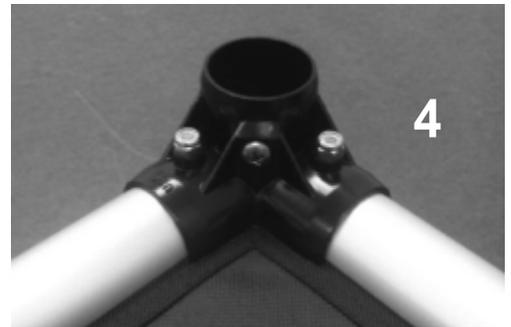
**NOTE:** *Heat Welded 40oz Vinyl fabrics have the cording already encased in outer edge of fabric.*



Continuing to work with the underside of the fabric facing up, position one top corner bracket and insert bolts through bracket and pipe.



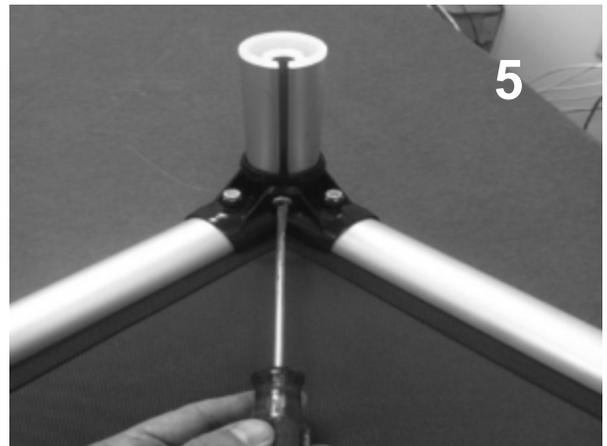
Lay fabric flat with underside facing up and insert cording into sleeve. Note that 40oz Vinyl fabric comes with cording in the sleeve.



Place a bottom corner bracket over pipes, insert bolts through openings, secure with lock washers and hex nuts and hand tighten. Insert and secure second bolt. Repeat process at each of other three corners.

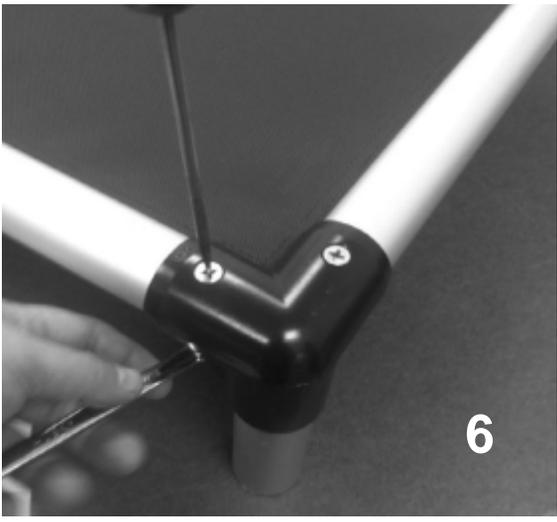


Insert fabric sleeves into the channel on each length of pipe.



Place rubber caps on legs and insert legs into bottom corner. Rotate leg so slot aligns with set screw hole. Secure in place with set screw. This is purposely a tight fit so it will take some effort to fully tighten screws.

**Comments or Questions? Call Therian on  
1800-251-766 or 07 5657-6777**



Turn bed over and fully tighten all screws and nuts so they are flush with the nylon insert locking material.

**Leg Set Screws:**  
Periodically check leg screws so that they do not come out and create an ingestion hazard.

**Cleaning Solutions:**  
Chlorine based cleaning solutions will corrode aluminium. If using a bleach or chlorinated cleaner, be sure to rinse thoroughly. Corrosion of rails and corner brackets due to caustic cleaners is not covered under Kuranda's "Chewproof" Guarantee.

## KURANDA DOG BED GUARANTEES

### HOW ARE THE DOG BEDS CHEWPROOF?

Any place the fabric is in a position to be chewed, it is protected by a poly-resin sleeve. There are no corner gaps to bite. Once in a while a dog will bite through a leg or side piece but it is quite rare. This image shows how the fabric fits into the frame of the bed so your dog cannot reach the fabric. Caution: Fabrics are vulnerable to tearing by persistently scratching or digging dogs.

### KURANDA DOG BEDS ARE GUARANTEED CHEWPROOF FOR ONE FULL YEAR!

Kuranda guarantees the structural integrity of the frames and fabrics of their dog beds against chewing by a dog for a period of one year from date of purchase. Accordingly, Kuranda will replace frame parts and fabric damaged by dogs chewing the bed only to the point of not being useable at no charge during this period. This warranty excludes damage caused by dogs scratching the fabric. This warranty includes chewing of corner fittings and legs. Fabrics covered under this guarantee by chewing only are 40 oz solid vinyl and Ballistic nylon. Multiple fabric replacements for the same bed will be handled on a case by case basis.

Please call us if you have any questions in Australia on 1800-251-766.



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